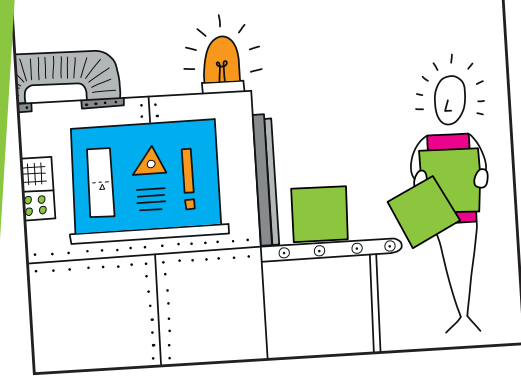


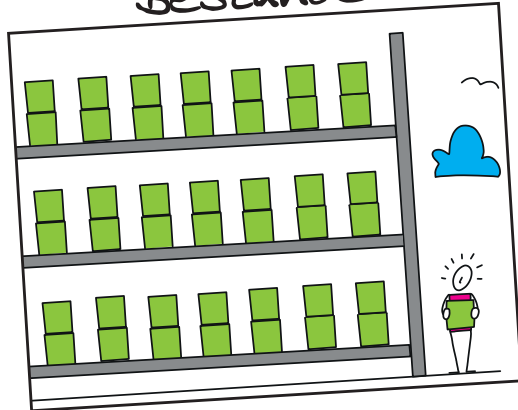
Arten der Verschwendung

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Überproduktion



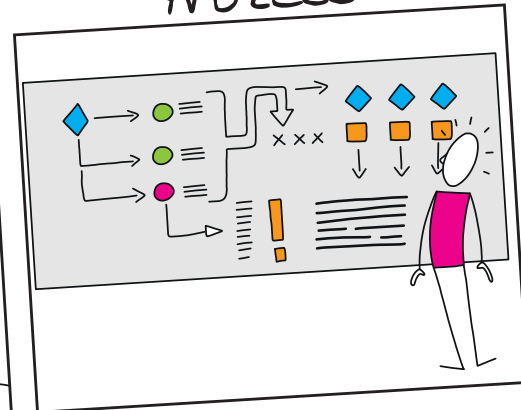
Bestände



Ausschuss



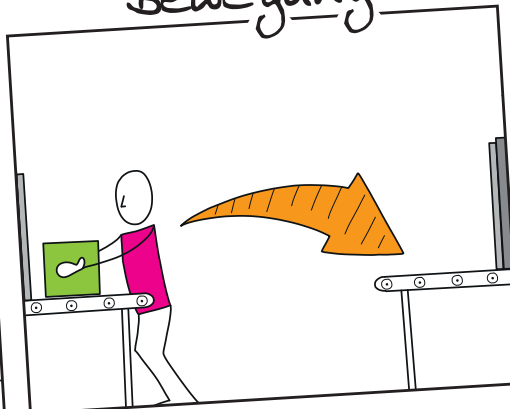
Prozess



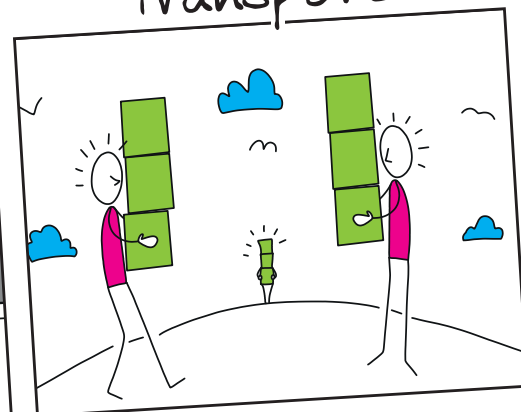
Wartezeit



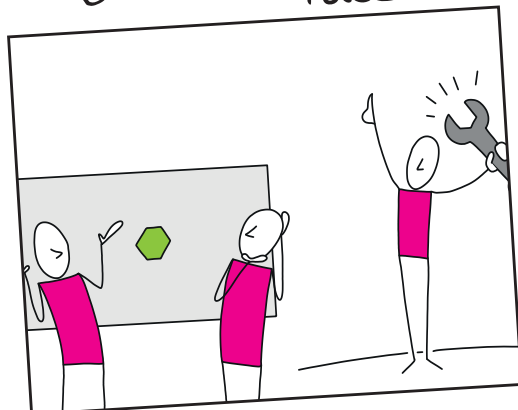
Bewegung



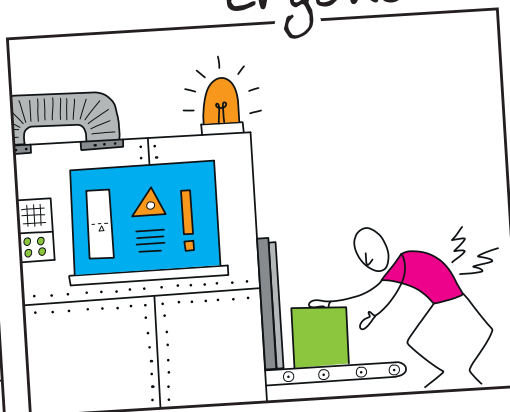
Transport



Ungenutzte Talente



Unzureichende Ergonomie



Informationsverlust

