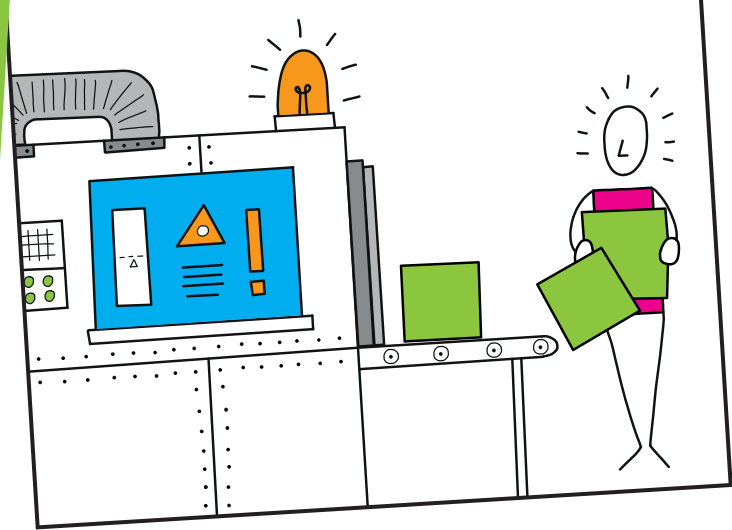


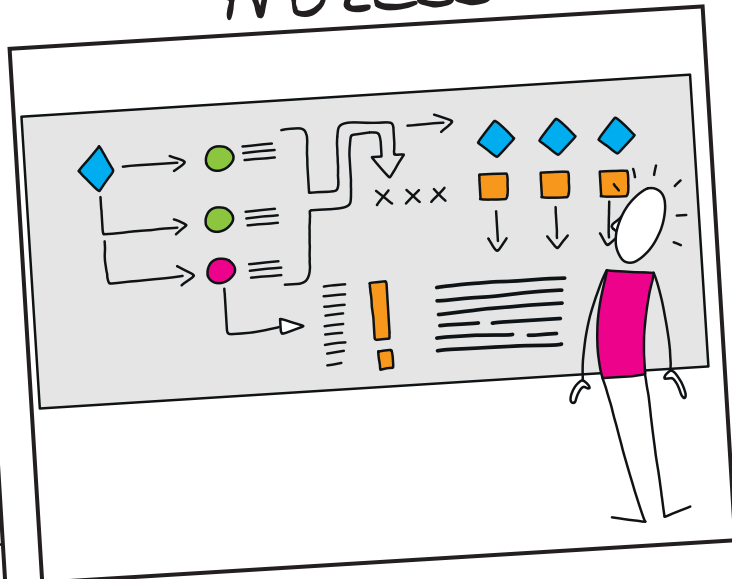
Arten der Verschwendung

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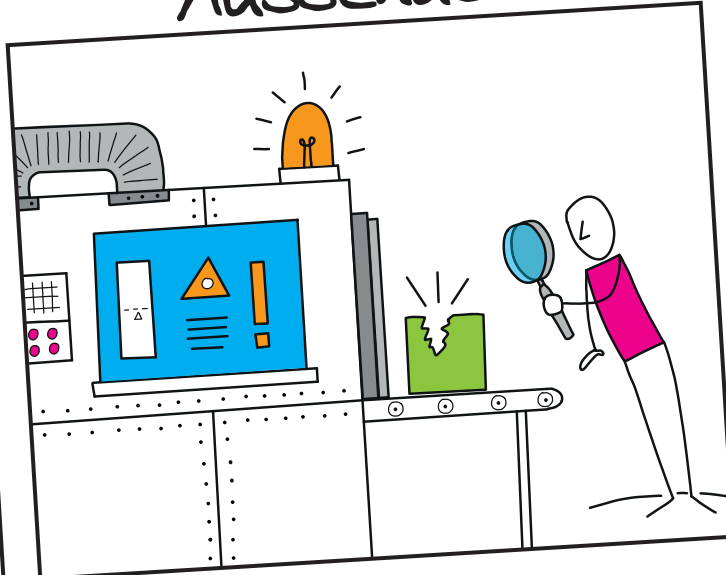
Überproduktion



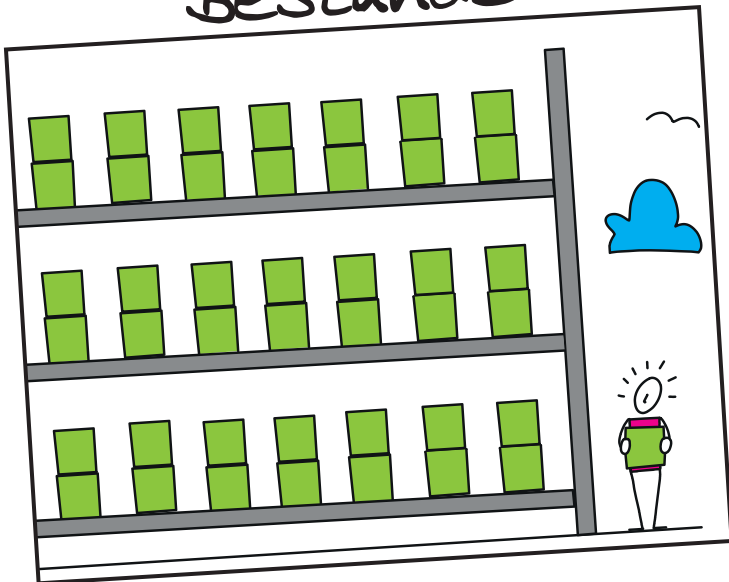
Prozess



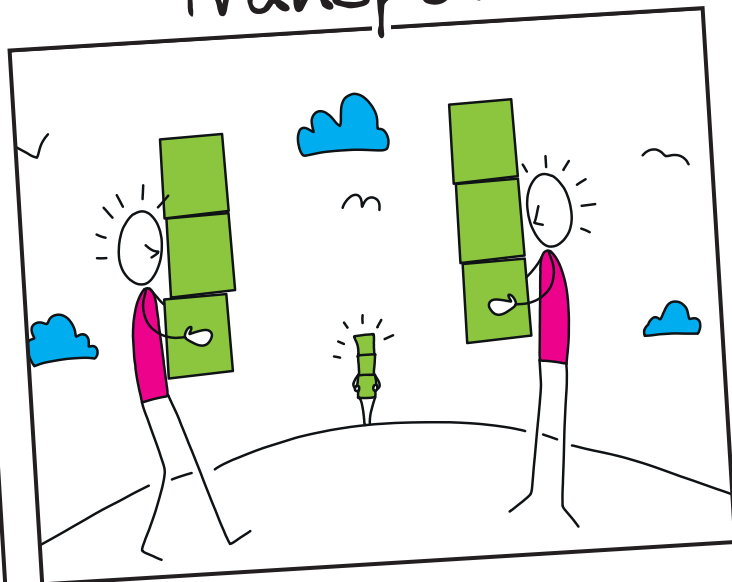
Ausschuss



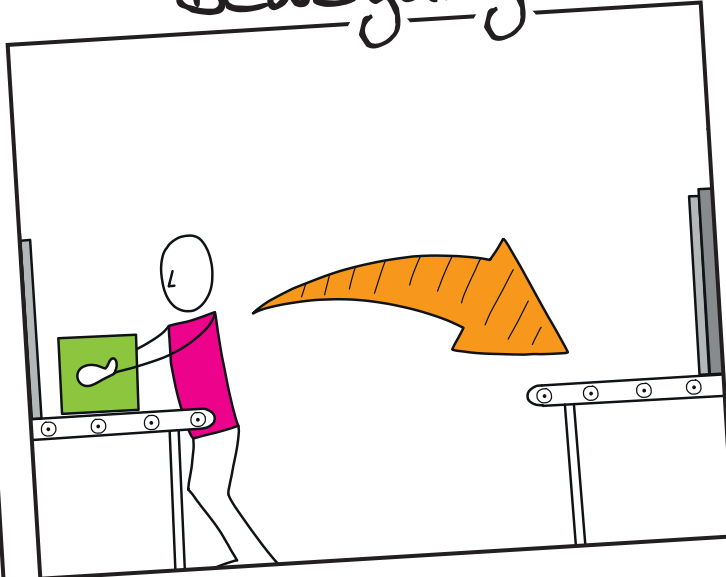
Bestände



Transport



Bewegung



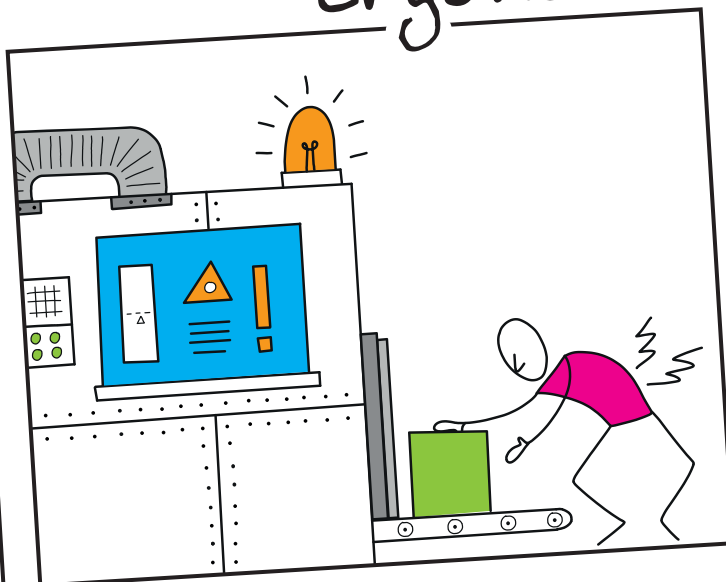
Wartezeit



Informationsverlust



Unzureichende Ergonomie



Ungenutzte Talente

