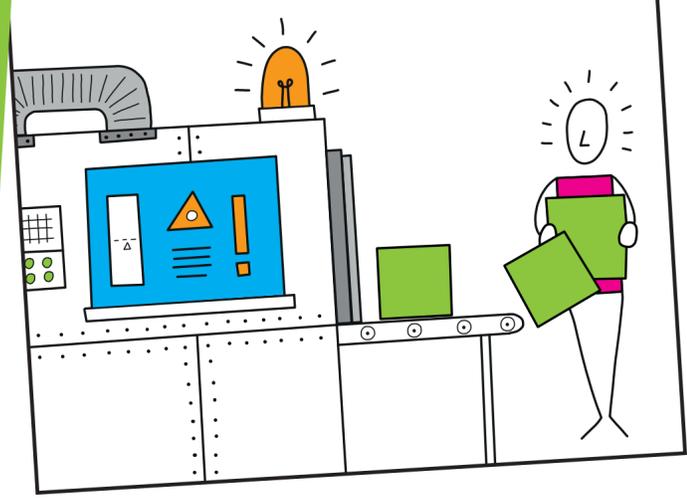


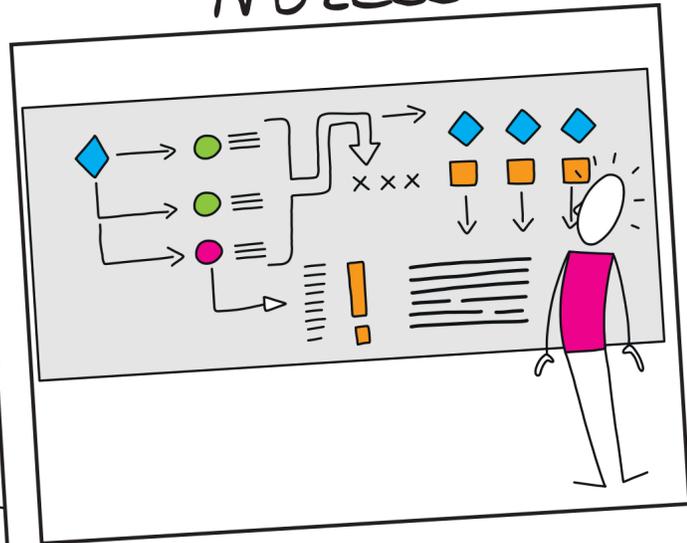
Arten der Verschwendung

www.IdeenTEAM.at

Überproduktion



Prozess



Bestände



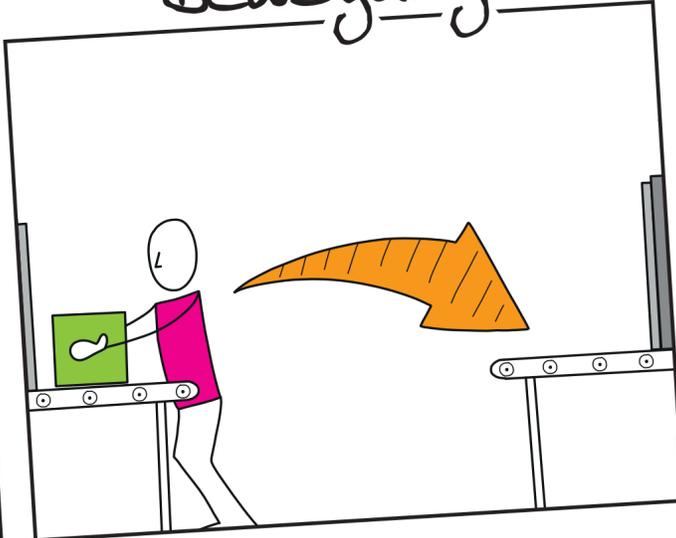
Ausschuss



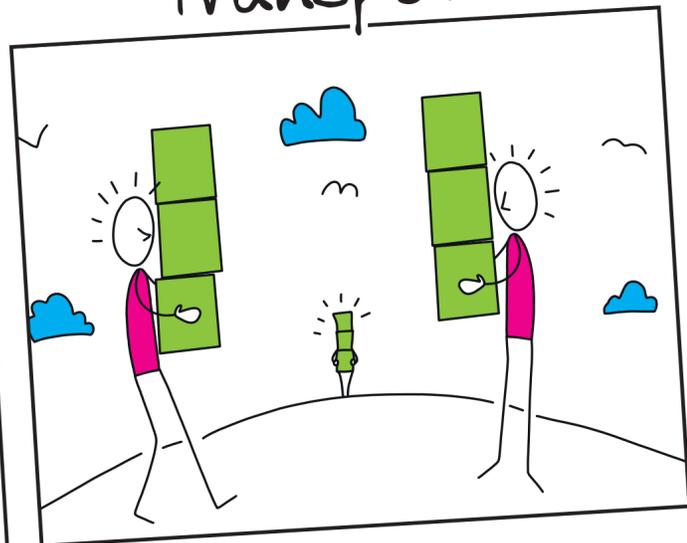
Wartezeit



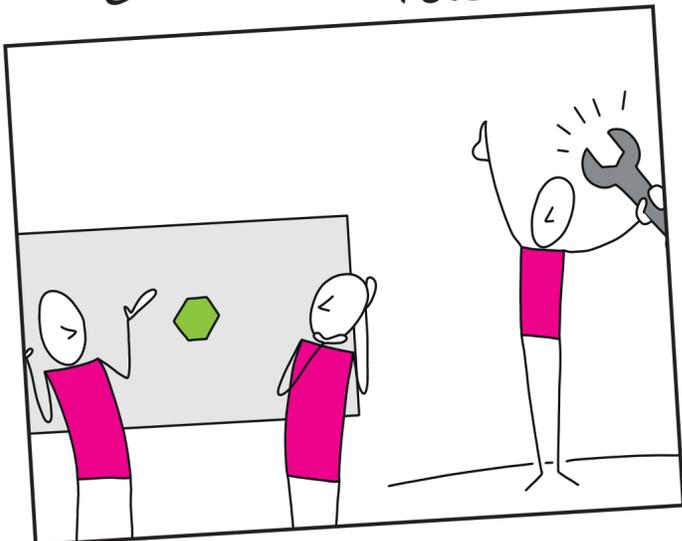
Bewegung



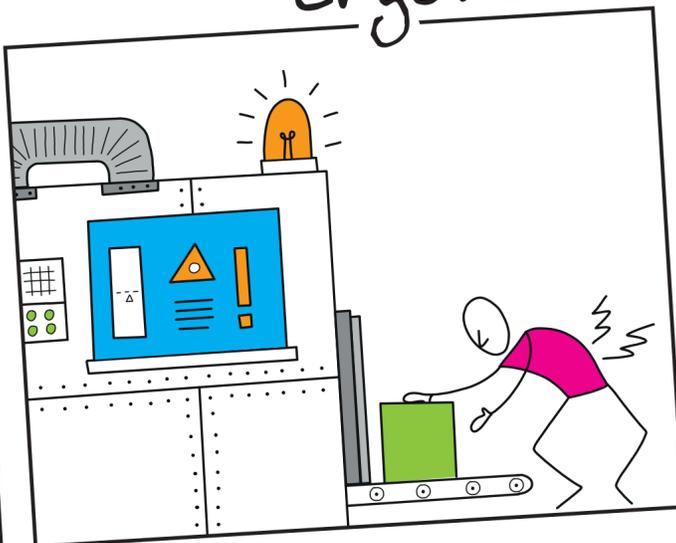
Transport



Ungenutzte Talente



Unzureichende Ergonomie



Informationsverlust

